



CERTIFICATE



This is to certify that

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, manufacturing and sales of elastomer- mixtures, thermoplastic and elastomer covered rollers, sleeves, print chemicals and handrails

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	053350 QM15
Valid from	2024-08-10
Valid until	2027-08-09
Date of certification	2024-07-11



DQS IS A MEMBER OF



DQS GmbH

Christian Gerling
Managing Director



Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany
The validity of the certification can only be verified by the QR-code.



**Annex to certificate
Registration No. 053350 QM15**

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location

Scope

064615
Böttcher CR, k.s.
Továrni 6
68201 Vyskov
Czech Republic

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

064616
Böttcher Italiana S.P.A.
Via Carlo Goldoni 24
20090 Trezzano sul Naviglio (MI)
Italy

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

064618
Böttcher America Corporation
4600 Mercedes Drive
Belcamp, MD 21017
United States of America

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

078024
Felix Böttcher GmbH & Co. KG Leipzig
Schönbachstraße 91
04299 Leipzig
Germany

Manufacturing, sales and further development of process engineering for elastomer- and thermoplastic covered rollers

078027
Böttcher America Corporation
717 Industrial Drive
Tipton, IN 46072
United States of America

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails



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50933 Köln
Germany

Location

Scope

282478
Böttcher Thailand Ltd.
149 Moo 5, Bangna- Trad Road,Km. 36
Bangsamak,
Bangpakong Chachoengsao 24180
Thailand

Development, manufacturing and sales of elastomer- mixtures, thermoplastic and elastomer covered rollers, sleeves and printing chemicals.

365463
Böttcher Industrial & Printing Technology
(Suzhou) Co., Ltd.
No. 2500, Pang Jin Road, Wujiang E&T
Development Zone
215200 Suzhou, Jiangu Province
China

Manufacturing and sales of rubber roller

407365
Böttcher Nordic AB
Brårudsallén 2
SE-686 33 Sunne
Sweden

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers, sleeves and high voltage cable accessories.
Sales of elastomer- and thermoplastic covered rollers, sleeves, handrails and high voltage cable accessories.

064620
KB RollerTech Kopierwalzen GmbH
Zum Frenser Feld 2
50127 Bergheim
Germany

Development, manufacturing and sales of elastomer- and thermoplastic covered rollers and belts

454421
KB Systems Thailand Co., Ltd.
789 Moo 1 Ban Wa (Hi Tech) Industrial Estate
Baanlane,
Bangpa-in Ayutthaya 13160
Thailand

Development, manufacturing and sales of elastomer- and thermoplastic covered rollers and belts



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50933 Köln
Germany

Location

Scope

489926
Böttcher Iberica S.A.
Ctra. Villar del Olmo, M204 P.I. Bordaes
28810 Villalbilla (Madrid)
Spain

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers, sleeves and print chemicals. Sales of elastomer- and thermoplastic covered rollers, sleeves, print chemicals and handrails

519903
Böttcher Gelsdorf GmbH & Co. KG Handläufe
Max-Planck-Straße 2-6
53501 Grafschaft-Gelsdorf
Germany

Development, manufacturing and sales of handrails for escalators and walkways

529806
Bottcher SRB doo Novi Sad
Industrijska 3
21000 Novi Sad
Republic of Serbia

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

212431
Felix Böttcher GmbH & Co. KG
Stolberger Straße 351-353
50933 Köln
Germany

Development, manufacturing and sales of elastomer- and thermoplastic covered rollers, sleeves, print chemicals and handrails

529193
Böttcher Hungária Zrt.
Szent István utca 44/a
8658 Bábonygyer
Hungary

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails



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50933 Köln
Germany

Location

Scope

529194
Böttcher Romania SRL
no. 45 Budvár street
535600 Odorheiu Secuiesc
Romania

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

546344
Böttcher Teknisk Gummi A/S
Norgesvej 6
8700 Horsens
Denmark

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers; sleeves and handrails

546345
Böttcher Türkiye -
Boettcher Matbaa Malz. Tic. Ltd. Sti.
Melek Aras Bulvari No. 44
34953 Istanbul
Türkiye

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers; sleeves and print chemicals. Sales of elastomer- and thermoplastic covered rollers; sleeves; print chemicals and handrails

500757
Böttcher Gelsdorf GmbH & Co. KG
Mischwerk
Max-Planck-Straße 2-6
53501 Grafenschaft-Gelsdorf
Germany

Development, manufacturing and sales of elastomer-mixtures