

# Boost your Production



## BöttcherFlex 746

### Elastomer sleeves for Direct Laser Engraving



#### Application

<b>Printing press</b>	Flexography
<b>Substrate</b>	Foil, paper and composite material
<b>Ink type</b>	Solvent, water and UV based

#### Customer values

##### Productivity:

- By increasing the production speed with reduced vibrations through a seamless printing form and the use of DLE - ITR elastomer sleeves
- Without risk of cliché lifting
- Due to high chemical and mechanical resistance, which ensures a stable printing process

##### Quality:

- Stable dots and fine lines through active 3D shape design using direct laser engraving
- Very low dot gain due to high chemical resistance to the printing inks

##### Sustainability:

- Due to the possibility of grinding down to a smaller print repeat or recovering
- Due to lower energy consumption for imaging compared to photopolymer
- Through solvent-free cleaning after engraving the printed image

Flexible Packaging



# Boost your Production



## CHARACTERISTICS

- Suitable for engraving with fiber, CO2 and diode lasers
- Homogeneous ink transfer

## TECHNICAL DATA

<b>Nominal hardness</b>	70 Shore A Hardness of the top layer with reference to ISO 6123-1
<b>Material density</b>	1,12 g/cm <sup>2</sup>
<b>Colour</b>	black

Chemical resistance	
Alcohol (e.g. ethyl alcohol, isopropanol/IPA)	A
Ester / Ketone (e.g. ethyl acetate, MEK)	A
UV ink	A
Water (50°C/95°C, 120°F/200°F)	A
Aliphatic hydrocarbon (e.g. mineral oil, benzine, fatty acids)	C
Aromatic hydrocarbon (e.g. toluene, benzene, xylene)	C
Ozone	A

strongly attacked

A = no attack      B =  
slight attack      C =

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